**Dietary supplementation of orange peel ingredient in lactating ewes: Effect on yoghurt physicochemical characteristics** 

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### INTRODUCTION

- Modern sheep farming faces significant challenges, such as meeting the growing demand for animal products, adhering to evolving welfare standards, and addressing the impacts of climate change.
- Farmers, who are particularly vulnerable to market speculation due to their reliance on expensive imported feed, are in urgent need of sustainable alternatives.

# **RESULTS AND DISCUSSION**

- No significant differences (P>0.05) in lightness (L\*), hue angle, and whiteness index (Table 1).
- Significant differences (P<0.01 P<0.05) in redness ( $a^*$ ), yellowness (b\*), and chroma (colour saturation index) between treatments.
- In the Mediterranean region, a promising solution exists in the form of food by-products as they offer nutritional benefits and are readily available.
- Notably, orange juice production yields substantial by-products, up to 60% of the total fruit weight.
- These by-products, characterized by high digestibility and energy content, present an attractive secondary feed option.
- Furthermore, sheep milk yoghurt is highly valued in Greece for its rich, creamy texture and unique flavour profile.
- Yoghurt market success heavily relies on factors such as colour, viscosity, syneresis, and texture, underlining the importance of these sensory aspects for consumers.

### SCOPE

Evaluation of the impact of dietary supplementation with dried orange peel ingredients on the physiochemical characteristics of sheep milk yoghurt.

#### **MATERIALS AND METHODS**

- Differences in redness, yellowness, and chroma were mainly between the Control and the UOP group.
- No significant differences (P>0.05) in yoghurt syneresis between treatments, assessed by both methods.
- Yoghurt texture was markedly influenced, with those produced from the milk of ewes on the UOP treatment exhibiting greater firmness, cohesiveness, and stickiness.
- The lack of significant effects on viscosity implies that the overall texture profile remains consistent across treatments.
- Differences in yoghurt proximate composition (moisture, fat, protein contents) were closely related to variations in the examined traits.

#### Table 1. Yoghurt physicochemical characteristics.

Variable	Treatment			Significanco
	Control	UOP	РОР	Significance
Colour				
Lightness (L*)	88.48	87.30	87.41	NS
Redness (a*)	-0.92	-1.59 <sup>a</sup>	-0.81 <sup>b</sup>	P<0.05
Yellowness (b*)	-10.81ª	-8.86 <sup>b</sup>	-10.49	P<0.01
Chroma	10.87 <sup>b</sup>	9.18 <sup>a</sup>	10.53	P<0.01
Hue	242.20	256.46	254.20	NS
Whiteness	84.10	84.10	83.51	NS
Syneresis				
Gravity (%)	0.42	0.25	0.01	NS
Centrifugation (%)	13.72	12.26	13.49	NS
Consistency				
Firmness (g)	310.25 <sup>a</sup>	517.25 <sup>b</sup>	330.00 <sup>a</sup>	P<0.001
Adhesiveness (g f mm)	-1935.25ª	-3224.00 <sup>b</sup>	-2374.00	P<0.05
Stickiness (g)	-92.00 <sup>a</sup>	-158.75 <sup>b</sup>	-111.75	P<0.05
Rheological properties				
Viscosity (mm²/s)	14094.50	18960.00	15472.25	NS

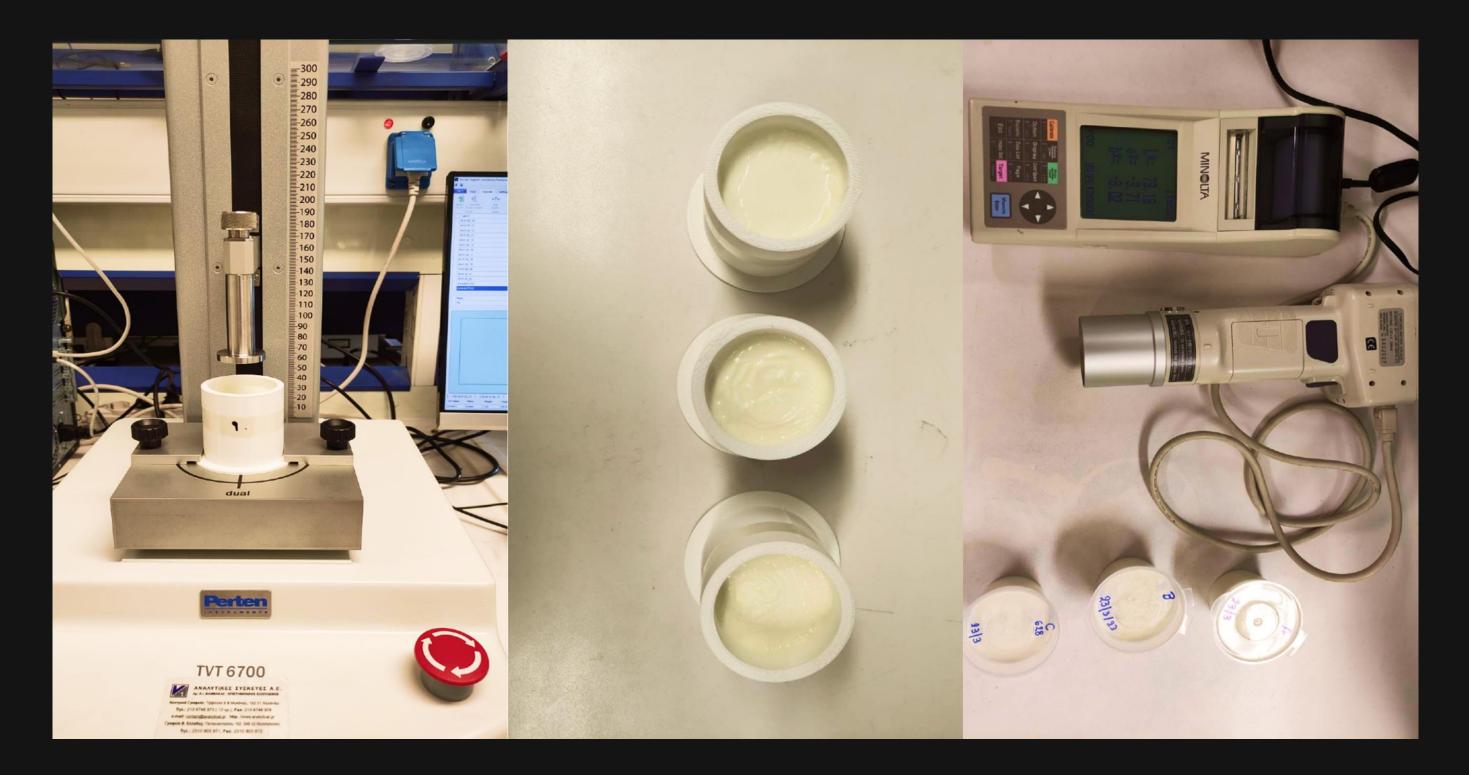
- Animals and diets
  - Chios breed dairy ewes distributed into three groups (12 animals) according to previous milk yield and lactation number
    - Group 1: Control
    - Group 2: Unprocessed Orange Peels (UOP) 11% of DM intake
    - Group 3: Processed Orange Peels (enzymatically hydrolysed) (POP) - 11% of DM intake
  - Isonitrogenous and isoenergetic diets formulated by substituting conventional feed ingredients to meet nutrient requirements.
- Animals fed over 84 days, from post-weaning to the 16th week of lactation.
- **Yoghurt preparation** 
  - Traditionally produced yoghurt from bulk tank milk (3 batches on separate days) refrigerated for 21 days
- Physicochemical characteristics (storage day 14)
- Colour (CIELAB system L\*, a\*, b\*, Chroma (colour saturation index), hue and Whiteness index assessed according to the equation

WI = 100 - 
$$\sqrt{((100 - L*)^2 + a*^2 + b*^2)}$$

Syneresis by gravity and centrifugation

# CONCLUSIONS

- Utilizing food by-products such as orange peels as dietary supplements for ewes presents a sustainable secondary feed alternative.
- Supplementation with both unprocessed (UOP) and processed (POP) orange peels improved yoghurt texture without negatively impacting other quality traits like whiteness and syneresis.



- Consistency (back extrusion test with a cylindrical plate probe to determine firmness, adhesiveness, and stickiness)
- Rheological properties (viscosity)
- **Statistical analysis** 
  - One-way analysis of variance (ANOVA) to assess statistically significant differences in the physicochemical characteristics of the three types of yoghurt.

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