# Dietary supplementation of orange peel ingredient in lactating ewes: Effect on yoghurt sensory characteristics

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### INTRODUCTION

- SSheep farming faces challenges from rising demand for animal products, shifting welfare standards, and climate change.
- Farmers depend on expensive imported feed, making them vulnerable to market speculations.
- by-products serve as viable secondary feeds in the Mediterranean region, offering nutritional benefits and availability.
- Orange juice production generates significant by-products, which are high in digestibility and energy. These by-products, comprising up to 60% of the total fruit weight.
- Sheep milk yoghurt is a favorite food product in Greece due for its rich and creamy texture, as well as its distinct flavour.

#### SCOPE

To assess the effect of dietary supplementation with dried ingredients produced from orange peels on the sensory traits of sheep milk yoghurt.

#### MATERIALS AND METHODS

#### **Animals and diets**

- Chios breed dairy ewes distributed into three treatments (12) animals) based on previous milk yield and lactation number
  - Group 1: Control
  - Group 2: Unprocessed Orange Peels (UOP) 11% of DM intake
  - Group 3: Processed Orange Peels (enzymatically hydrolysed) (POP) - 11% of DM intake
- Isonitrogenous and isoenergetic diets formulated by substituting conventional feed ingredients to meet nutrient requirements.
- Animals fed over 84 days, from post-weaning to the 16th week of lactation.

# **Yoghurt production and analysis**

- Traditionally produced yoghurt from bulk tank milk (3 batches on separate days) refrigerated for 21 days
- Proximate composition standard methods

## Physicochemical characteristics

- An eight-member student panel assessed the yoghurt samples.
- Samples were stored for seven days prior to analysis.
- Products evaluated on appearance, colour, aroma intensity, aroma, taste intensity, taste, acidity, texture (spoon and mouth), syneresis, aftertaste, and overall acceptability using a 7-point hedonic scale

## Statistical analysis

One-way analysis of variance (ANOVA) was conducted to assess the statistically significant differences in the sensory characteristics of the three types of yoghurt.

Table 1. Yoghurt chemical composition

Variable (%)	С	UOP	POP	Significance
Moisture	83.39 <sup>b</sup>	82.32 <sup>a</sup>	82.76 <sup>a</sup>	**
Ash	0.81 <sup>a</sup>	0.89 <sup>b</sup>	0.88	*
Protein	5.42	5.93 <sup>b</sup>	5.53 <sup>a</sup>	*
Fat	6.06	6.79 <sup>b</sup>	6.24 <sup>a</sup>	*
Carbohydrate	4.32	4.06	4.60	NS

\*C control; UOP unprocessed orange peel; POP processed orange peel; \* = P<0.05; \*\* = P<0.01; NS = Non-

# significant; Superscripts a, b differ at P<0.05.

#### RESULTS AND DISCUSSION

- Significant differences (P<0.01) in moisture content and (P<0.05) in ash, protein, and fat contents were observed (Table 1).
- Milk from ewes fed diets with orange peels (UOP and POP) had lower moisture content and higher ash, protein, and fat contents.
- No significant differences (P>0.05) were found between treatments in all examined sensory traits (Figure 1).
- Samples from all treatments scored above the acceptability limit (score = 4) for all examined characteristics, except for syneresis.
- Syneresis, an undesirable characteristic in yoghurts, was below the acceptability limit, indicating minimal separation of the liquid phase during storage (7 days) and at spoon cutting.
- Differences in yoghurt composition, which resembled commercially available sheep milk yoghurts in Greece, did not affect the sensory characteristics.

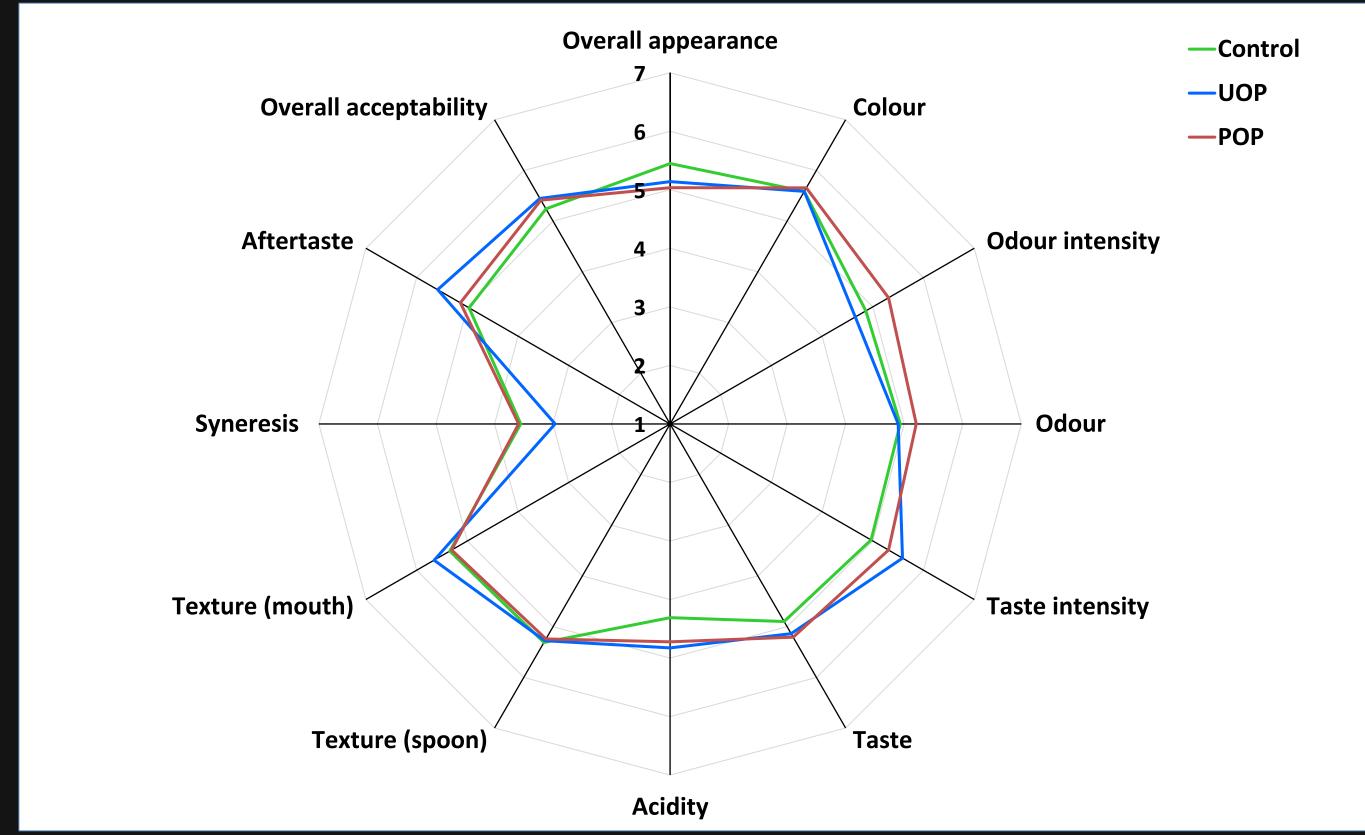
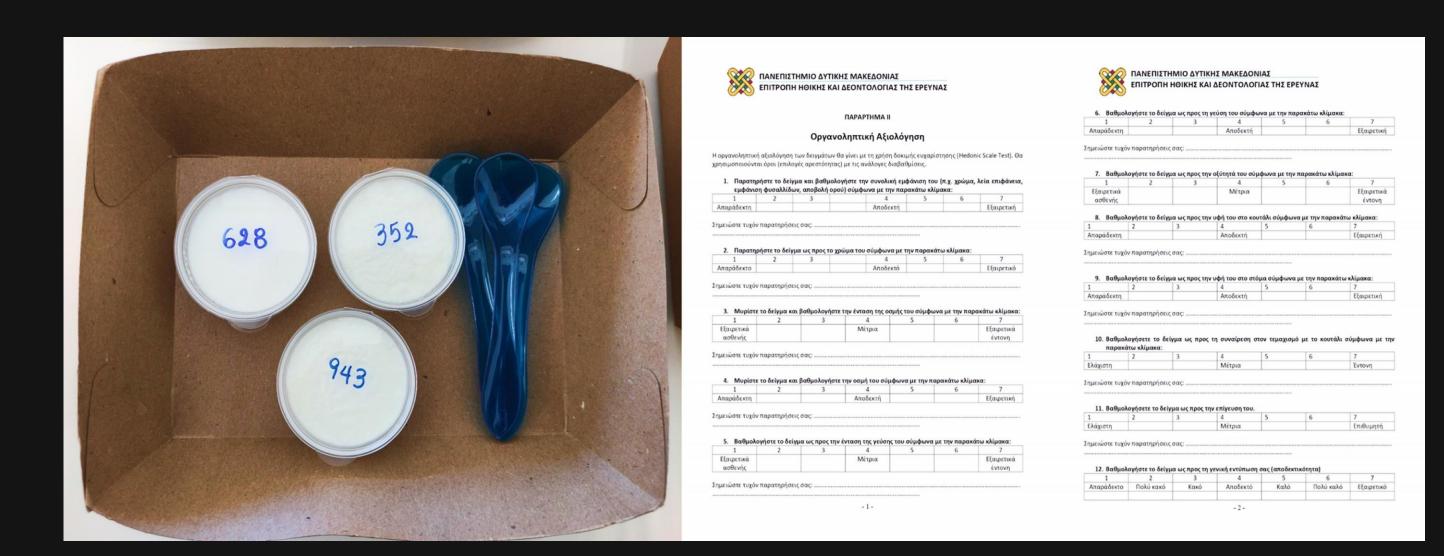


Figure 1. Taste panel scores for yoghurt sensory analysis.



## CONCLUSIONS

- Incorporating orange peels in ewe diets led to differences in yoghurt composition, with lower moisture content and higher ash, protein, and fat contents.
- Sheep milk yoghurt maintained high quality and acceptability even with the inclusion of orange peel by-products in the diet.
- The findings emphasize the sustainable and cost-effective nature of integrating orange peel by-products as a secondary feed source for lactating ewes, contributing to the circular economy and offering nutritional benefits.

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